

# UHT (Repair Grade)

## Product Summary

- Solvent-free, two component, hybridized epoxy offering temperature resistance from -70°C to +190°C (374°F) immersed and +250°C (482°F) non-immersed. Resists thermal cycling.
- Excellent broad range chemical resistance.
- Resists dissolved H<sub>2</sub>S at high temperatures
- Insitu application to exterior of hot surfaces.
- Combats CUI "Corrosion under Insulation".
- Single coat application.
- Cures at ambient temperature.
- Can be cleaned using high temperature steam.
- Can be used to repair damaged equipment, glass / rubber lined vessels and defects in old coatings coming out of service.

DuraPol UHT is an advanced coating system derived from a novel technology that combines, on a molecular level, both organic and inorganic molecules to provide a thermally stable highly crosslinked structure. It offers superior broad range chemical resistance from sub ambient to elevated temperatures in excess of 190°C, after only an ambient cure. The cured coating has excellent sliding abrasion resistance coupled with a very smooth finish that enhances fluid flow and prevents sludge build up. DuraPol UHT can be steam cleaned at temperatures exceeding 190°C (374°F).

## Application Areas

Chemical tanks, process vessels, evaporators, scrubber units, heat exchangers, condensers, distillation units, autoclaves, sulphur recovery units, sour gas treating units. Internal coating of pipe-work, pumps and valves. External coating of equipment operating from sub ambient to high temperatures suffering from CUI such as insulated pipes/spools and process vessels. Possibility of application to hot surfaces while equipment is operational.

## Physical Properties

**Abrasion Resistance:** ASTM D 4060  
20 mg weight loss (Tabor CS-17/1kg/1000 cycles)

**Impact resistance:** ASTM G14  
Forward: 13 Joules  
Reverse: 3 Joules

**Adhesive Strength:** ASTM D4541  
29.3 MPa (cohesive failure)

**Temperature Resistance:** NACE TM0174  
+190°C Immersed,  
+250°C Non Immersed

## Typical Chemical Resistance (full immersion)

- 98% Sulphuric acid
- 37% Hydrochloric acid
- 100% Glacial acetic
- 50% Nitric acid
- Methylenechloride, vinyl chloride, benzyl chloride,...
- Amines (DEA, MDEA, MEA, DGA, ADIP)
- Spent amines rich in H<sub>2</sub>S/CO<sub>2</sub>
- Carbon Disulphide
- Molten Sulphur + acidic vapour
- Conc. Methanol, ethanol and derivatives
- Sodium hypochlorite, sodium perchlorate,....
- MEK, Toluene, Xylene, Acetone, Ammonia
- 50 - 75% Sodium Hydroxide
- Any chemical solution rich in chlorides or sulphates

## Coating Data

**Finish:** Glossy

**Colours Available:** Dark Brown, Black, Grey, Red

**Solids Content:** 100%

**Mixed Viscosity@20°C:**

40,000 +/- 5000 mPa.s

**Recommended Dry Film Thickness (DFT):**

Vessel / Pipe internals: 600 - 800 microns

Equipment externals: 200 - 400 microns

Concrete surfaces: 600 - 800 microns

**Number of Coats:** 1

**Practical Coverage:**

0.45 m<sup>2</sup>/kg @ 800 microns DFT

**Pot Life at 20°C:** 65 minutes

**Tack Free/ Drying Time (20°C):** 150 minutes

**Storage Life:** +36 months in unopened containers

**Packaging:** 1 and 2.5 kg composite kits

**Specific Gravity:** 1.80 gms/cm<sup>3</sup> (Base + Hardener)

## Surface Preparation

For optimum results grit blast surface to remove the old coating system and then wash using high-pressure water jetting to remove any surface chemical contamination and soluble salts. Allow the substrate to dry and then re-blast the surface using angular grit to obtain a blast profile of at least 75 microns (Swedish Standard SA 2.5). Remove residual dust and grit. If surface has been immersed in salt water it needs to be grit blasted, left for 24 hours and then washed with fresh water before blasting again. New surfaces must be thoroughly degreased before final grit blasting. Once the surface is prepared it should be coated immediately.

## Mixing of DuraPol UHT (Repair Grade)

Thorough mixing will give optimum product performance. Ensure base and hardener are below 30°C before mixing and always keep material in the shade before, during and after mixing. When the base tin is opened any material on the lid must be added to the tin. Hold the tin firmly between the feet to avoid the can spinning when mixed using a power mixer (electric or air operated). Add hardener gradually to the base while stirring slowly with the power mixer. When all the hardener has been added increase the speed of power mixer to maximum and mix for further 2 minutes simultaneously scraping the inside wall of the can with a firm spatula or pallet knife so that all material is properly mixed. Mixed material remains usable for a time approximately equal to the pot life i.e. 65 minutes at 20°C, 45 minutes at 30°C and 25 minutes at 40°C. Do not mix more material than can be used within the pot life period.

## Application Equipment

Stiff natural bristle brush, 3 inches wide and bristles no more than 2 inches long. If the brush is new then condition by vigorously bending and pulling bristles to remove all loose ones. This is an important step to avoid bristles contaminating the coating during application.

## Application of DuraPol UHT (Repair Grade)

Before coating ensure that the surface temperature is at least 15°C and that the air temperature is 3°C above the dew point with a relative humidity below 80%. If the temperature of the substrate is below 15°C then external heating may be required to increase the ambient temperature and so warm the substrate. If outdoors, plastic sheeting should be used to construct an enclosure around the equipment to be coated before applying warm air into the space within the construction. Avoid re-contamination of prepared surface from nearby sources. Do not apply coating in windy conditions unless absolutely necessary, in which case enclose the equipment in plastic sheeting as described above. Stripe coat corners, edges and welds. Apply DuraPol UHT by initially brushing firmly into the substrate to achieve surface wet out before building to specified film thickness in a single coat. Check regularly the wet film thickness using a wet film thickness gauge especially on concrete substrates where DFT measurements are not possible. The brush should be cleaned with MEK or acetone based thinners after application of every two kits.

## Dry Repair QC

24 hours after application check the continuity of the applied repair using a Wet Sponge holiday detector set at an operating voltage of 90V DC. Ensure that the coated surface is thoroughly wetted out by repeated passage of the sponge over it. A quantitative measure of the dry repair thickness can be obtained using an inductance type electronic dry film thickness tester.

## Repair of Existing Coatings, TSA, Rubber and Glass Linings

All loose material around the defect must be removed to leave sound firmly bonded coating. Spot grit blast the defect to bare metal having at least Sa2.5 cleanliness with a minimum 75 microns profile. Also sweep blast 2 inches of surrounding sound coating to roughen it in order to accept overlap of the repair. Wash blasted area with xylene before applying DuraPol UHT(Repair Grade). Brush firmly into the surface profile to ensure complete wet out and then build to required thickness in a single coat.

## Cure Schedule

Repair is touch dry after ~ 100 minutes at 20°C. Unless stated otherwise allow a minimum period of 24 hours before exposing to a chemical load.

## Recommended Dry Film Thickness Specifications

- Internal coating of storage tanks and process vessels:  
Single coat @ 600 - 800 microns DFT.
- Coating of concrete bunds:  
Single coat @ 600 microns DFT. Use concrete sealer and glass matting to reinforce concrete to stop it cracking if temperature loads are to be encountered.